

## Flexibase - Technical Data Sheet

### Product Description

Supercoat™ Flexibase is a thick, highbuild Styrene Acrylic which is used as a fully meshed basecoat for all building applications. It is a highly flexible component of a full Acrylic system and therefore suitable in high movement or crack prone areas. Supercoat™ Flexibase can be either pump or trowel applied to the wall. Ensure that the weather conditions are suitable to allow the product to cure, do not apply the second coat until the first coat has fully dried, do not apply over wet or water logged substrates.

### Specifications

|                                    |   |
|------------------------------------|---|
| <b>MSDS</b>                        | <b>005 - Version 1.0</b>  |
| <b>Appearance</b>                  | White to Mid Cream  |
| <b>Vehicle Type</b>                | Adhesion Promoted Styrene Acrylic                                   |
| <b>Solvent</b>                     | Water   |
| <b>Finish</b>                      | Flat  |
| <b>Touch dry time</b>              | 4 hours at 20°C   |
| <b>Time to 2<sup>nd</sup> coat</b> | 24 hours at 20°C  |
| <b>Total Wet film thickness</b>    | 4000 microns  |
| <b>Solids Content</b>              | 75%   |
| <b>Specific Gravity</b>            | 1.24 - 1.34   |
| <b>Usual number of coats</b>       | 2 (2000 microns/coat)   |
| <b>Toxicity</b>                    | No added Chromites or Lead  |
| <b>Thinning &amp; cleaning</b>     | Water   |
| <b>Coverage</b>                    | 0.25m <sup>2</sup> /L depending on substrate profile and applicator |
| <b>Pail type &amp; size</b>        | Plastic 15L   |

### Please Note

Do not apply at temperatures below 15°C or if it is likely to drop below 15°C during drying/curing time. Do not apply at temperatures over 30°C or if it is likely to go over 30°C during drying/curing time. Softens at temperatures over 70°C.

### Manufacturer

**Ironbark Technology Ltd**  
PO Box 2398, Dunedin, New Zealand.  
Phone (03) 456 4222  
info@ironbark.technology